

- E. Hardware and Accessories: Galvanized, ASTM A-153, with not less than 1.8 oz. zinc per sq. ft. of surface.

2.3 FRAMING AND ACCESSORIES

- A. End, Corner and Pull Posts: Minimize sizes and weights as follows:

Schedule 40 Galvanized

SS-40 Tube Pipe

- B. Excavation: Drill holes for posts of diameters and spacings shown, in firm, undisturbed or compacted soil. Unless otherwise indicated, excavate hole depths approximately 3" lower than post bottom, with bottom of posts set not less than 36" below finish grade surface, unless otherwise noted.
- C. Setting Posts: Center and align posts in holes 3" above bottom of excavation.
- D. Place concrete around posts and vibrate or tamp for consolidation. Check each post for vertical and top alignment, and hold in position during placement and finishing operations.
- E. Top Rails: Run rail continuously through post caps, bending to radius for curved runs. Provide expansion couplings as recommended by fencing manufacturer.
- F. Center Rails: Provide center rails at all fence with fabric height more than 8.0 foot and also where shown. Install in one piece between posts and flush with post on fabric side, using special offset fittings where necessary. Install center rails at mid-height unless otherwise indicated differently.
- G. Brace Assemblies: Install braces so posts are plumb when diagonal rod is under proper tension.
- H. Tension Wire: Install tension wires before stretching fabric and tie to each post.
- I. Fabric: Leave approximately 2" between finish grade and bottom selvage, unless otherwise indicated. Pull fabric taut and tie to posts, rails, and tension wires. Install fabric on security side of fence, and anchor to framework so that fabric remains in tension after pulling force is released.
- J. Stretcher Bars: Thread through or clamp to fabric 4" O.C., and secure to posts with metal bands spaced 15" O.C.

END OF SECTION 02820