

SECTION
 VARIABLE FREQUENCY DRIVE UNITS

PART GENERAL

RELATED WORK

- A Specified Elsewhere
 - B Drawings and general provisions of Contract including but not limited to General Special and Supplementary Conditions and other Division Specification Sections apply to the work of this Section
- Division applicable sections
 Division Section and applicable sections

In accordance with Division One

- A Shop Drawing: All motor starters and enclosures
- B Product Data: All components

Warranty: Provide 3 year coverage on parts

PART PRODUCTS

Acceptable Manufacturers:

- A Magnetek
- B ABB
- C Toshiba
- D DanFoss
- E Siemens
- F Cutler Hammer
- G Square D
- H Trane DanFoss
- I Engineer and Owner approved equal: refer to Section

MATERIALS

- A Adjustable frequency drive unit shall be complete UL listed assembly as specified herein and shall be rated for continuous duty at a minimum service factor and full load horsepower as indicated on the drawings. All adjustable frequency drives supplied shall be of the same manufacturer and model.
- B Unit shall operate in condition of up to 90% non condensing humidity and up to 40°C ambient temperatures.
- C The adjustable frequency drive shall be housed in a NEMA enclosure finished with the manufacturer's standard paint system. All power and control electronics shall be of modular construction for ease of maintenance and replacement.
- D Power input to the unit shall be 3 phase AC. Unit shall be provided with integral high interrupting MCC breaker circuit breaker disconnects sized in accordance with line current input to the drive. Door interlock shall disconnect the unit from line.

- power upon opening. Line reactors shall be provided to minimize line interference voltage transients and short circuit currents. Efficiency of the unit shall be $\geq 90\%$ minimum at rated load and speed. Unit power factor shall not be less than $\geq 90\%$ lagging throughout the speed range.
- E The inverter unit shall be provided with manual bypass control allowing the motor to continue to operate at nominal speed when VFD drive components are removed for service. The inverter shall utilize the two step AC to DC DC to AC pulse width modulated type with capacitor bank filtered output or voltage vector control VVC technology. The RFI/EMI filters shall be factory installed Class A devices per FCC Regulations Part 15 Subpart J. Surge arrestors with capabilities to reduce RFI are not acceptable. Power electronics components shall not be paralleled and shall be rated to withstand a 100% short circuit conditions without damage. Unit shall be capable of catching a motor spinning in the forward or reverse direction upon starting. A separate grounding connection for the inverter output shall be provided. Unit output shall include full voltage non-reversing NEMA rated output motor starter to provide a positive disconnection means inverter power disconnect and NEMA rated full voltage non-reversing bypass starter mechanically and electrically interlocked to allow connection to the line voltage source and its safety ground in event of inverter failure.

Fault Output Contact Dry For C

Provide the following readily accessible user adjustments:

Minimum frequency

Maximum frequency

Speed default upon loss of speed reference signal

Acceleration time

Deceleration time

Overload current

Speed input reference signal bias

Speed input reference signal gain

Minimum speed dwell time to seconds

Motor noise reduction via carrier frequency or