B. Protect motors stored on site from weather and moisture by maintaining factory covers and suitable weather-proof covering.

1.8 WARRANTY

- A. For 10 HP and larger motors provide five-year warranty under provisions of Section 01700.
- B. For 7 ½ HP and smaller motors provide minimum one-year or standard manufacturer's warranty, whichever is better.

PART 2 PRODUCTS

2.1 GENERAL CONSTRUCTION AND REQUIREMENTS

- A. Motors Less Than 250 Watts, for Intermittent Service: Equipment manufacturer's standard and need not conform to these specifications.
- B. Electrical Service:
 - 1. Refer to Section 16180 for required electrical characteristics.
 - 2. Motors ½ HP and smaller: 115 Volts, single-phase, 60 Hz.
 - 3. Motors ³/₄ to ² HP: ²⁰⁸ Volts, single-phase, ⁶⁰ Hz.
 - 4. Motors 3 HP and larger: 480 Volts, three-phase, 60 Hz.

C. Type:

- 1. Open drip-proof except where specifically noted otherwise.
- 2. Motors: Design for continuous operation in 40°C environment.
- 3. Design for temperature rise in accordance with NEMA MG 1 limits for insulation class, service factor, and motor enclosure type.

4.

- L. Weatherproof Epoxy Sealed Motors: Epoxy seal windings using vacuum and pressure with rotor and starter surfaces protected with epoxy enamel; bearings double shielded with waterproof non-washing grease.
- M. Nominal Efficiency: As scheduled at full load and rated voltage when tested in accordance with IEEE 112.
- N. Nominal Power Factor: As scheduled at full load and rated voltage when tested in accordance with IEEE 112.

PART 3 EXECUTION

3.1 APPLICATION

- A. Single-phase motors for shaft mounted fans: Split phase type.
- B. Single-phase motors for shaft mounted fans or blowers: Permanent split capacitor type.
- C. Single-phase motors for fans, pumps, blowers, and air compressors: Capacitor start type.
- D. Single-phase motors for fans, blowers, and pumps: Capacitor start, capacitor run type.
- E. Motors located in exterior locations, wet air streams, air cooled condensers, direct drive axial fans, dust collection systems: Totally enclosed type.
- F. Motors located in outdoors: Totally enclosed weatherproof, factory epoxy-treated type.
- G. Motors located in draw thru cooling towers: Totally enclosed weatherproof, factory epoxy-sealed type.

3.2 INSTALLATION

- A. Install in accordance with manufacturer's instructions.
- B. Install securely on firm foundation. Mount ball bearing motors with shaft in any position.
- C. Check line voltage and phase and ensure agreement with nameplate.

3.3 NEMA OPEN MOTOR SERVICE FACTORS SCHEDULE

HP	3600 RPM	1800 RPM	1200 RPM	900 RPM
1/6 - 1/3	1.35	1.35	1.35	1.35
1/2	1.25	1.25	1.25	1.15
3/4	1.25	1.25	1.15	1.15
1	1.25	1.15	1.15	1.15
1½ -150	1.15	1.15	1.15	1.15

3.4 PERFORMANCE SCHEDULE: THREE- PHASE, ENERGY EFFICIENT, OPEN DRIP-PROOF

			Minimum	Minimum
	RPM	NEMA	Percent	Percent
HP	(Syn)	Frame	Efficiency	Power Factor
3	1200	213T	86	60
5	1200	215T	87	65
$7\frac{1}{2}$	1200	254T	89	73
10	1200	256T	89	74
15	1200	284T	90	77
20	1200	286T	90	78
25	1200	324T	91	74
30	1200	326T	91	78

40	1200	2647	02	77
40	1200	364T	93 93	77 79
50	1200	365T		
60 75	1200	404T	93	82
75	1200	405T	93	80
100	1200	444T	93	80
125	1200	444T	93	84
2	1000	1.02	0.6	0.6
3	1800	182T	86	86
5	1800	184T	87	87
7½	1800	213T	88	86
10	1800	215T	89	85
15	1800	256T	91	85
20	1800	256T	91	86
25	1800	284T	91	85
30	1800	286T	92	88
40	1800	324T	92	83
50	1800	326T	93	85
60	1800	364T	93	88
75	1800	365T	93	88
100	1800	404T	93	83
125	1800	405T	93	86
150	1800	444T	93	85
200	1800	445T	94	85
3	3600	145T	84	85
5	3600	182T	85	86
$7\frac{1}{2}$	3600	184T	86	88
10	3600	213T	87	86
15	3600	215T	89	89
20	3600	254T	90	89
25	3600	256T	90	92
30	3600	284T	91	91
40	3600	286T	92	92
50	3600	324T	93	89
60	3600	326T	93	91
75	3600	324T	93	88
100	3600	365T	92	88
	-			

3.5

30	1200	326T	91	79
40	1200	364T	92	78
50	1200	365T	92	81
60	1200	404T	92	83
75	1200	405T	92	80
100	1200	444T	93	83
125	1200	445T	93	85
2	1000	1.00T	07	02
3	1800	182T	87	83
5	1800	184T	88	83
7½	1800	213T	89	85
10	1800	215T	90	84
15	1800	254T	91	86
20	1800	256T	91	85
25	1800	284T	92	84
30	1800	286T	93	86
40	1800	324T	93	83
50	1800	326T	93	85
60	1800	364T	93	87
75	1800	365T	93	87
100	1800	405T	94	86
125	1800	444T	94	87
150	1800	445T	94	88
200	1800	447T	95	87
	• • • • •	4.00	0.0	^ -
3	3600	182T	82	87
5	3600	184T	85	88
7½	3600	213T	86	86
10	3600	215T	86	86
15	3600	254T	88	91
20	3600	256T	89	89
25	3600	284T	90	92
30	3600	286T	91	92
40	3600	324T	91	91
50	3600	326T	90	92
60	3600	326T	91	93
75	3600	364T	91	91
100	3600	365T	92	92

END OF SECTION