IPS
WELD-ON

MATERIAL SAFETY DATA SHEET

Date Revised: JAN 2005
Supersedes: AUG 2004

Information on this form is furnished solely for the purpose of compliance with the Occupational Safety and Health Act and shall not be used for any other purpose.
IPS Corporation urges the customers receiving this Material Safety Data Sheet to study it carefully to become aware of the hazards, if any, of the product involved.
In the interest of safety, you should notify your employees, agents and contractors of the information on this sheet.

SECTION I

MANUFACTURER'S NAME
IPS Corporation
ADDRESS
17109 S. Main St., Gardena, CA 90248

Transportation Emergencies:
CHEMTREC: (800) 424-9300
Medical Emergencies:
3 E COMPANY (24 Hour No.) (800) 451-8346
Business: (310) 898-3300

CHEMICAL NAME and FAMILY
Mixture of Organic Solvents
PVC/CPVC Cleaner and Adhesive Bonding Primer

TRADE NAME:
WELD-ON C-65 Cleaner for Plastic Pipe
FORMULA: Proprietary

SECTION II - HAZARDOUS INGREDIENTS

None of the ingredients below are listed as carcinogens by IARC, NTP or OSHA	CAS#	APPROX %	ACGIH-TLV	ACGIH-STEL	OSHA-PEL	OSHA-STEL
Methyl Ethyl Ketone (MEK)	78-93-3	3 - 13*	200 PPM	300 PPM	200 PPM	300 PPM
Acetone	67-64-1	80 - 95	750 PPM	1000 PPM	750 PPM	1000 PPM
Cyclohexanone	108-94-1	1 - 7	20 PPM Skin	50 PPM	50 PPM Skin	

All of the constituents of Weld-On adhesive products are listed on the TSCA inventory of chemical substances maintained by the US EPA, or are exempt from that listing.

* Title III Section 313 Supplier Notification: This product contains toxic chemicals subject to the reporting requirements of Section 313 of the Emergency Planning and Community Right-to-Know Act of 1986 and of 40CFR372. This information must be included in all MSDS's that are copied and distributed for this material.

BULK SHIPPING INFORMATION / CONTAINERS LARGER THAN ONE LITER

DOT Shipping Name:	Flammable Liquid N.O.S. (Acetone, Methyl Ethyl Ketone)
DOT Hazard Class:	3
Identification Number:	UN 1993
Packaging Group:	II
Label Required:	Flammable Liquid

SHIPPING INFORMATION FOR CONTAINERS LESS THAN ONE LITER

SPECIAL HAZARD DESIGNATIONS

	HMIS	NFPA	HAZARD RATING
HEALTH:	2	2	0 - MINIMAL
FLAMMABILITY:	3	3	1 - SLIGHT
REACTIVITY:	0	1	2 - MODERATE
PROTECTIVE			3 - SERIOUS
EQUIPMENT:	B - H		4 - SEVERE